

Work Order ID 126794

Tuesday, November 25, 2014 2:50:24 PM

126794

Nov. 28th if possible
Page 1

Item ID: D139-799-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014 Start Qty: 8.00

Cust Item ID:

Required Date: 11/28/2014 Req'd Qty: 8.00

Customer:

Reference:

Approvals: Process Plan: mk Date: 14-11-25 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

IIN-D139-799	I
--------------	---

Sel

DAS
38
9-89

100 Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D139-799-013
CHG006

NOV 28 2014

110 Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

NOV 27 2014

DAS
46
9-89

DAS
38
9-89

120 QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

NOV 28 2014

Work Order ID 126794

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Page 2

Item ID: D139-799-013 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cargo Door Fwd Opening Fits LH or RH
 Start Date: 11/25/2014 Start Qty: 8.00 ***g*** Cust Item ID:
 Required Date: 11/28/2014 Req'd Qty: 8.00 ***g*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-013								
	Location: _____								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

NOV 28 2014
 STOSO

ML5 14-11-28
 14-11-28

Picklist Print

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Work Order ID: 126794

126794

Parent Item: D139-799-013

D139-799-013

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:JLM IPP REV:B
AS PER ECN 11-598 11-06-05 JLM VERIFIED BY:DD
IPP REV:C AS PER DSI9567 revA 11.10.17 DD VERF:EC IPP
REV:D 12.01.19 per iin rev.f ecn 12-507 DD verf:EC IPP REV:E
12.06.14 per ecn 12-606 DD verf:EC IPP REV:F 13.02.19
PER ECN13-507 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4632-1

Manufactured No

110

Each

18.0000

8

D4632-1

Striker Plate

DAS

38

9-89

Location

Loc Qty

Loc Code

FG

2

97450

2

ST119

16

123467

16

**

DAS
26
9-89

D4632-2

Manufactured No

110

Each

32.0000

8

D4632-2

Striker Plate

DAS

38

9-89

Location

Loc Qty

Loc Code

FG

2

97451

2

ST119

30

123302

30

**

DAS
26
9-89

NOV 27 2014

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Work Order ID: 126794

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Parent Item: D139-799-013

D139-799-013

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

MS21042L08

Purchased

No

110

Each

2,048.000

8

64

MS21042L08

Nut

DAS
38
9-89

Location

Loc Qty

Loc Code

ST304

2048

123900

1

125445

250

m127304

99

m127410

44

m128401

883

m128429

69

m129541

102

m130325

600

**

DAS
46
9-89

DAS
28
9-89

MS24694-S47

Purchased

No

110

Each

88.0000

8

64

MS24694-S47

SCREW

DAS
38
9-89

Location

Loc Qty

Loc Code

ST290

88

m128510

88

**

DAS
46
9-89

DAS
28
9-89

MS27039-08-07

Purchased

No

110

Each

110.0000

8

64

MS27039-08-07

SCREW

DAS
38
9-89

Location

Loc Qty

Loc Code

ST282

110

122563

12

m128300

9

m130224

89

**

DAS
46
9-89

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DAS
28
9-89

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Parent Item: D139-799-013

D139-799-013

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

NAS1149D0332J

Purchased

No

110

Each

2,224.000

12 96

NAS1149D0332.I

**

Washer

DAS
38
9-89

Location

Loc Qty

Loc Code

CA	33	
m129682	33	
ST260a	1925	
m130325	1925	
ST269	266	
m128606	14	
m128612	227	
m129624	25	

51x

45x

DAS
26
9-89
46
9-89

NAS1149DN832J

Purchased

No

110

Each

785.0000

8 64

NAS1149DN832.I

**

Washer

DAS
38
9-89

Location

Loc Qty

Loc Code

ST260a	145	
124555	145	
ST270	640	
M128948	127	
M126319	11	
M127255	4	
M128429	241	
M129499	53	
M129541	204	

64x

DAS
26
9-89
46
9-89
NOV 27 2014

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Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

D2585 Manufactured No

110 Each

35.0000

8

D2585

DAS

38

Latch Clamp

9-89

**

DAS
46
9-89

DAS

46

9-89

Location

Loc Qty

Loc Code

ST008

35

108520

1

121867

4

123519

30

D2586 Manufactured No

110 Each

55.0000

8

D2586

DAS

38

Door Latch

9-89

**

DAS
46
9-89

DAS

46

9-89

Location

Loc Qty

Loc Code

FG

15

100607

2

114985

2

119746

4

83893

5

95760

2

ST482

40

108573

24

113641

5

124208

11

D2621 Manufactured No

110 Each

33.0000

8

D2621

DAS

38

Latch Plate

9-89

**

DAS
46
9-89

DAS

46

9-89

NOV 27 2014

Location

Loc Qty

Loc Code

FG

2

88616

2

ST008A

31

108138

3

119046

7

123542

21

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D139-799-013

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

D3552-23 Manufactured No

110 Each

21.0000

1 8

D3552-23

**

Door Prop

DAS
38
9-89

Location

Loc Qty

Loc Code

FG

5

107728

1

123504

2

124456

2

ST365

16

113462

1

124456

1

124610

9

125839

5

D3622-1 Manufactured No

110 Each

52.0000

1 8

D3622-1

**

Ball Stud

DAS
38
9-89

Location

Loc Qty

Loc Code

ST052

52

123724

12

124028

40

D3622-3 Manufactured No

110 Each

27.0000

1 8

D3622-3

**

Ball Stud

DAS
38
9-89

Location

Loc Qty

Loc Code

ST052

27

108646

4

114882

21

88383

2

DAS
46
9-89

DAS
46
9-89

DAS
46
9-89

DAS
46
9-89

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DAS
46
9-89

DAS
46
9-89

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Parent Item: D139-799-013

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Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

D4072-1 Manufactured No

110 Each

33.0000

2 16

**

D4072-1

Airframe Hinge

DAS

38

9-89

Location

Loc Qty

Loc Code

ST085

33

123236

2

123532

9

124506

12

125853

10

NOV 27 2014

D4072-3 Manufactured No

110 Each

42.0000

2 16

**

D4072-3

Airframe Hinge Backing Plate

DAS

38

9-89

Location

Loc Qty

Loc Code

ST077A

18

124256

18

ST085

24

120641

2

123394

22

D4072-5 Manufactured No

110 Each

44.0000

4 32

**

D4072-5

Bushing

DAS

38

9-89

Location

Loc Qty

Loc Code

FG

5

105338

1

98569

4

ST085

39

124293

9

125223

30

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Work Order ID: 126794

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Parent Item: D139-799-013

D139-799-013

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

D4073-1
D4073-1
 Door Hinge
 DAS 38
 9-89

Manufactured No

110 Each 35.0000 16

**

DAS 46
 9-89

Location	Loc Qty	Loc Code
FG	8	
123481	8	
ST085	27	
124406	7	
125356	10	
125826	10	

D4073-3
D4073-3
 Door Hinge Backing Plate
 DAS 38
 9-89

Manufactured No

110 Each 37.0000 16

**

DAS 46
 9-89

Location	Loc Qty	Loc Code
ST086	37	
116896	6	
124250	21	
125173	10	

D4074-1
D4074-1
 Bracket
 DAS 38
 9-89

Manufactured No

110 Each 25.0000 8

**

NOV 26 2014

DAS 46
 9-89

Location	Loc Qty	Loc Code
ST086	25	
123453	10	
124355	15	

5x
 3x

DAS 46
 9-89

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Parent Item: D139-799-013

D139-799-013

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

D4074-3 Manufactured No

110 Each

18.0000

8

D4074-3 DAS

Channel 38 9-89

**

DAS
06
9-89

DAS
46
9-89

Location

Loc Qty

Loc Code

ST086

18

108283

1

117047

1

123445

16

D4074-5 Manufactured No

110 Each

22.0000

8

D4074-5 DAS

Backing Plate 38 9-89

**

DAS
06
9-89

DAS
46
9-89

Location

Loc Qty

Loc Code

ST086

22

119440

22

D4074-7 Manufactured No

110 Each

26.0000

8

D4074-7 DAS

Striker Plate 38 9-89

**

DAS
06
9-89

NOV 26 2014

DAS
46
9-89

Location

Loc Qty

Loc Code

FG

2

89406

2

ST077A

16

124515

16

ST086

8

123535

8

Picklist Print

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Work Order ID: 126794

126794

Parent Item: D139-799-013

D139-799-013

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

D4519-1 Manufactured No

110 Each

40.0000

1 8

D4519-1

DAS

38

Relay Bracket

9-89

**

DAS

66

9-89

DAS

46

9-89

NOV 26 2014

Location

Loc Qty

Loc Code

FG

16

102694

5

89041

3

99522

8

ST112

24

123885

22

123933

2

MS21042L3

Purchased

No

110

Each

1,736.000

32 256

MS21042L3

DAS

38

Nut

9-89

**

DAS

66

9-89

DAS

46

9-89

NOV 26 2014

Location

Loc Qty

Loc Code

FP001

500

M130922

500

ST305

1236

123900

73

M127410

11

M127831

41

M128401

34

M128754

77

M130799

1000

256

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Work Order ID: 126794

126794

Parent Item: D139-799-013

D139-799-013

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

MS21042L5 Purchased No 110 Each 722.0000

MS21042L5

Nut DAS 38 9-89

Location

Loc Qty

Loc Code

ST305

722

125684

8

m127304

1

m127813

489

m128810

7

m129472

6

m130358

211

MS27039-1-10 Purchased No 110 Each 924.0000

MS27039-1-10

SCREW DAS 38 9-89

Location

Loc Qty

Loc Code

ST273A

500

m130358

500

ST285

424

m126474

1

m128179

1

m128401

37

m128635

135

m129541

250

MS27039-1-14 Purchased No 110 Each 857.0000

MS27039-1-14

Screw DAS 38 9-89

Location

Loc Qty

Loc Code

GA

98

120449

98

ST273A

759

124326

759

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Work Order ID: 126794

126794

Parent Item: D139-799-013

D139-799-013

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

MS27039-1-16

Purchased

No

110

Each

115.0000

8

64

MS27039-1-16

Screw

DAS DAS
38 3
9-89 9-

Location

Loc Qty

Loc Code

ST285

115

125654

1

m128429

1

m130224

113

MS27039-1-17

Purchased

No

110

Each

337.0000

8

MS27039-1-17

Screw (6011954)

DAS
38
9-89

Location

Loc Qty

Loc Code

GA

46

120142

46

ST273A

150

m127831

150

ST285

141

124326

1

m127305

140

NAS1149D0363J

Purchased

No

110

Each

1,751.000

18

144

NAS1149D0363J

Washer

DAS
38
9-89

Location

Loc Qty

Loc Code

GA

7

124392

7

ST260a

600

m130799

600

ST269

167

m123441

5

m130358

162

ST510a

977

m128429

977

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Work Order ID: 126794

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Parent Item: D139-799-013

D139-799-013

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

NAS1149D0663J

Purchased

No

110

Each

515.0000

1

8

NAS1149D0663J

Washer

DAS
38
9-89

Location

Loc Qty

Loc Code

ST269

515

123265

4

M126284

3

M126334

421

M127813

35

M127916

12

M128818

37

M129913

3

**

DAS
38
9-89

DAS
46
9-89

NAS1515H5L

Purchased

No

110

Each

211.0000

4

32

NAS1515H5L

Washer

DAS
38
9-89

Location

Loc Qty

Loc Code

FG

40

103691

40

ST266

171

M130005

2

M130466

169

**

DAS
38
9-89

DAS
46
9-89

IN4007

Purchased

No

110

Each

85.0000

1

8

IN4007

DIODE

DAS
38
9-89

Location

Loc Qty

Loc Code

FG

10

120363

5

m126849

5

ST285

75

m126551

1

m128443

74

**

DAS
38
9-89

DAS
46
9-89

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126794

Parent Item: D139-799-013

D139-799-013

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

M12883/41-19

Purchased

No

110

Each

22.0000

1 8

M12883/41-19

** 3 XM

RELAY BASE

SAC #1

DAS
38
9-89

Location

Loc Qty

Loc Code

FG

16

122097

1

125289

15

ST260

1

m128122

1

ST261

5

m130230

5

M39029/92-534

Purchased

No

110

Each

181.0000

4 32

M39029/92-534

**

SOCKET CONTACT

DAS
38
9-89

Location

Loc Qty

Loc Code

FG

70

120363

20

125289

50

ST260

111

M130051

111

M83536/9-024M

Purchased

No

110

Each

30.0000

1 8

M83536/9-024M

**

RELAY

DAS
38
9-89

Location

Loc Qty

Loc Code

FG

20

124916

20

ST547

10

M130258

10

DAS
38
9-89

DAS
38
9-89

DAS
38
9-89

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Parent Item: D139-799-013

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Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

D4761-1 Manufactured No

110 Each 17.0000

D4761-1

Shim Block

DAS
38
9-89

Location

Loc Qty

Loc Code

ST126

17

119622

1

124431

16

AN507-1032R12 MS24693-S274 Purchased No

110 Each 136.0000

AN507-1032R12

Screw

DAS
38
9-89

Location

Loc Qty

Loc Code

ST329

136

M130005

136

AN507-1032R15 Purchased No

110 Each 117.0000

AN507-1032R15

Screw

DAS
38
9-89

Location

Loc Qty

Loc Code

ST329

117

M130018

17

M130726

100

1 8
**

DAS
38
9-89

DAS
46
9-89

4 32
**

DAS
38
9-89

DAS
46
9-89

4 32
**

DAS
38
9-89

DAS
46
9-89

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126794

Nov 28th 11:56 AM
IF POSSIBLE
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m ID: D139-799-013
vision ID:
m Name: Cargo Door Fwd Opening Fits LH or RH
rt Date: 11/25/2014 Start Qty: 8.00 *8*
quired Date: 11/28/2014 Req'd Qty: 8.00 *8*
erence:
Cust Item ID:
Customer:

N19000040100
Setup Start *NS1*
Stop *NS2*

provals: Process Plan: Date: 11-11-25 Tooling: Date:
QC: Date: SPC (Y/N): Date:
Run Start *NR1*
Stop *NR2*

uence ID/ rk Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
raw Nbr	Revision Nbr								
N-D139-799	I								
	Document Control	0.00							
	Memo	0.00							
	Control -USB or Paperwork								
	Photocopy bluefile & type labels per PPP D139-799-013 CHG006								
	Pick Kit	0.00							
	Memo	0.00							
	QC4- 100% Inspect kits for completeness	0.00							
	Memo	0.00							
	ity Control								

MCS 11-11-26
(8)

Qty -033	Qty -013	Part Number	Description
	X	D139-799-013	CARGO DOOR HINGE KIT
X		D139-799-033	OEM MAINTENANCE-STEP CABLE REPLACEMENT KIT
		D2585	MOUNTING CHANNEL
		D2586	DOOR LATCH
		D2621	LATCH PLATE
		D3552-23	DOOR PROP
		D3622-1	BALL STUD
		D3622-3	BALL STUD
		D4072-1	AIRFRAME HINGE
		D4072-3	AIRFRAME HINGE BACKING PLATE
		D4072-5	BUSHING
		D4073-1	DOOR HINGE
		D4073-3	DOOR HINGE BACKING PLATE
		D4074-1	BRACKET
		D4074-3	CHANNEL
		D4074-5	BACKING PLATE
		D4074-7	STRIKER PLATE
		D4519-1	RELAY BRACKET
		D4632-1	STRIKER PLATE
		D4632-2	STRIKER PLATE
		D4761-1	SHIM BLOCK
8		D5039-3	MASTER LINK
4		D5040-1	CHAIN
4		D5041-1	SCUFF GUARD
		IN4007	DIODE
		AN507-1032R12	SCREW
		AN507-1032R15	SCREW
		M12883-41-19	RELAY BASE
		M39029/92-534	SOCKET CONTACT
		M83536/9-024M	RELAY
		MS21042L08	NUT (or MS21042-08)
		MS21042L3	NUT (or MS21042-3)
		MS21042L5	NUT (or MS21042-5)
		MS24694-S47	SCREW
		MS27039-0807	SCREW
		MS27039-1-10	SCREW
		MS27039-1-14	SCREW
		MS27039-1-16	SCREW
		MS27039-1-17	SCREW
		NAS1149D0363J	WASHER (or AN960JD10)
		NAS1149D0663J	WASHER (or AN960JD616)
		NAS1149D0332J	WASHER (or AN960JD10L)
		NAS1149DN832J	WASHER (or AN960JD8)
		NAS1515H:5L	WASHER